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### **VIRACON'S STANDARD TEN-YEAR LIMITED WARRANTY**

Viracon's Standard Ten-Year Limited Warranty ("Limited Warranty") applies to the Viracon products listed below manufactured after the effective date.\*\* The provisions on page 2 are incorporated into Viracon's Limited Warranty.

#### **TEMPERED AND HEAT STRENGTHENED GLASS**

Viracon warrants its tempered and heat strengthened glass to meet the requirements of ASTM C-1048 **for a period of ten (10) years from the date of manufacture.**

#### **VIRASPAN™ CERAMIC FRIT SILKSCREENED AND SPANDREL GLASS**

Viracon warrants its Decorative Silkscreened and Spandrel Glass with a Viraspan™ ceramic frit **coating for a period of ten (10) years from date of manufacture** against defective materials or workmanship which could result in peeling, cracking or deterioration of the ceramic frit under normal conditions.

#### **HIGH-PERFORMANCE COATED GLASS**

Viracon warrants its high-performance coated glass **for a period of ten (10) years from the date of manufacture** against defective materials or workmanship which could result in peeling, cracking or deterioration in the metallic coating greater than 1/8 inch into the viewing area under normal conditions.

#### **INSULATING GLASS UNIT (DUAL SEAL UNIT)**

Viracon warrants its dual seal insulating glass **for a period of ten (10) years from date of manufacture** against defective materials or workmanship which result in fogging or moisture residue formation on internal glass surfaces due to failure of the insulating glass seal.

#### **INSULATING GLASS STRUCTURAL GLAZING**

Viracon warrants that the structural bond between the glass substrates of Viracon insulating glass units will not fail adhesively or cohesively as a result of defective materials or workmanship when installed in accordance with Viracon application recommendations. Viracon's warranty shall be **for a period of ten (10) years from the date of manufacture.** The structural glazing system designer is responsible for design of the structural glazing support system including structural silicone joint dimension (glass to metal support). Viracon assumes no responsibility for adhesive or cohesive failure of structural silicone seals resulting from incompatible structural or weather sealants, incompatible materials (setting blocks/glazing gaskets), improper use or handling, faulty installation or faulty building construction or design.

#### **INSULATING GLASS UNIT (SLOPED GLAZING)**

Viracon warrants its insulating glass **for a period of ten (10) years from date of manufacture** against defective materials or workmanship which result in fogging or moisture formation on internal glass surfaces due to failure of the insulating glass seal.

#### **STRUCTURAL GLAZING OF METAL EXTRUSIONS**

Viracon warrants that the structural bond between the aluminum extrusion and glass substrate will not fail adhesively **for a period of ten (10) years from the date of manufacture** as a result of defective materials or workmanship when installed in accordance with Viracon application recommendations. The structural glazing system designer is responsible for the design of the system including the structural silicone joint dimension (glass to extrusion) and the compatibility of any finishes applied to the metal extrusions.